



Solem

PP12 0120 BK

Polypropylene Homopolymer Injection Grade High Melt Black

Physical	Units	English System	Metric System	Comments (ASTM)
Melt Flow	g/10 min	20	20	D1238
Reinforcement/Filler	% (ash)	N/A	N/A	D2584
Density	lb/in ³ (gr/cc)	0.92	0.92	D792
Mechanical				
Tensile Strength	psi (Mpa)	4,500	31	D638
Tensile Elongation	%	45	45	D638
Flexural Strength	psi (Mpa)	N/A	N/A	D790
Flexural Modulus	psi (Mpa)	200,000	1379	D790
Izod Impact Strength	ft lbs/in (j/m)	0.8	43	D256
Processing Information				
Melt Temperatures	F (°C)	400-500	200-260	
Mold Temperatures	F (°C)	80-140	25-60	

All values displayed on this information sheet are results of data gathered during a conditioned controlled laboratory testing. Laboratory conditions and production condition differences should be taken into consideration when designing parts and/or tooling and/or any other design criteria. Vidal Plastics does not guarantee the accuracy of this information nor the impact of this information during regular processing and production of parts and pieces.

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